### Four Channel Automated Strain Conditioner

### Description

The 5078 is a four channel programmable-gain differential-input amplifier that provides signal conditioning for bridge type transducers. In addition to analog signal amplification each independent channel includes bridge completion, input offset bias compensation, voltage excitation with remote sense capability, local or remote shunt calibration, digital signal processing with programmable filtering and output buffering.

# Design Features

The 5078 utilizes onboard DSPs (one per channel) to configure the input circuitry and handle amplifier gain and offset compensation. High performance front end analog components are combined with digital signal processing techniques and ultra stable calibration reference sources to maintain system accuracy, bandwidth and gain tolerances. Frontpanel LEDs indicate signal presence and activity level, and warn of module operational problems. All circuitry is housed in a shielded enclosure for improved reliability and noise reduction.

#### **Bridge Completion**

On-board bridge-completion resistors are provided for full, ½, or ¼-bridge completion to accommodate a variety of sensor configurations. Bridge configuration is completely programmable, including the selection of 120 or 350 ohm completion resistors. By setting the configuration to the Full Bridge mode, the 5078 can also be used as a standard differential amplifier.



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### **Shunt Calibration**

When CAL is activated, a preselected shunt cal resistor is electrically connected to the sensor to simulate a known amount of strain. Selecting Local shunt cal makes this connection inside the amplifier for simpler sensor wiring. Selecting Remote shunt cal makes this connection at the sensor (using separate shunt cal lines). Using Remote shunt cal also allows a user-supplied external shunt cal resistor to be used if desired.

# <u>Features</u>

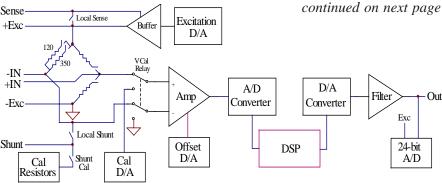
- Wideband/High Gain Inputs
  Gain Range: 50 to 5,000
  Frequency: DC to 100kHz
- Ultra-stable Low Noise Amps Output Noise: 1 mV rms Stability: 50 ppm/°C
- Sensor Voltage Excitation
- Bridge Completion

  Quarter, Half, Full Bridge

  Auto Balance, Auto Gain
- Shunt Calibration
  Local or Remote shunt
- LED Status Indicators
- **Compact Rugged Enclosure**

### **DSP - Programmable Gain**

The differential bridge output is fed to an instrumentation grade x10 pre-amp avoiding the use of switched resistors in the most noise and temperature-sensitive portion of the circuit. A programmable offset voltage is injected following this preamp for input offset compensation and automated bridge balancing. After offset correction, the signal is fed to a variable gain amplifier controlled by an onboard DSP prior to digitization and subsequent processing. The Digital Signal Processor uses stored offset and gain calibration factors to



5078 Technical Diagram

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continued from previous page correct the digitized data values and generate a digitally filtered output that is ready for conversion back into an error-corrected analog output voltage.

### **Output Circuit**

The processed digital output is converted back to an analog voltage by a high-speed 16-bit Digital-to-Analog Converter. A four-pole low-pass filter/buffer-amp removes the digitizing steps in the reconstructed signal, along with any high-frequency noise. Temperature-stable components and ultra stable references are used to ensure that system calibration holds over a wide temperature range.

### DSP - AutoBalance/AutoGain

Using a programmable offset voltage allows the DSP to automatically servo the amplifier output to zero adjusting for bridge imbalance. In a like manner, the DSP can adjust the amplifier gain to a targeted value upon application of a shunt resistance or other calibration source.

# **Voltage Excitation with Remote Sense Capability**

The 5078 provides four independent programmable excitation voltage sources for use in powering input sensors. Each source is controlled by a 16 bit DAC with an output range from 0 to 10 Volts and 100 mA output buffering. Remote sense can also be selected to provide feedback accounting for IR losses over conductor lines between amplifier and sensor.

# System Calibration

High accuracy is obtained during the conversion process implementing a unique end-to-end calibration scheme within the 5078 conditioner. A precision programmable voltage source is connected to the input, and two calibration voltages (0v and 80% of full-scale input) are fed in, amplified by the input stages, converted by the A/D, processed by the DSP, converted back to analog and then measured by a high-accuracy 24-bit A/D converter. The measured input and output voltages are then used to compute offset and gain correction values. During operation, their correction factors are applied to each data point in real time resulting in system accuracy better than  $\pm 0.05$ of full scale.

# **Specifications**

<u>General</u>		Low-Pass Filter	
Gain Range	50 to 5,000	Туре	Digital, programmable
Frequency Response	DC to 100 kHz	Range	10 Hz to 100 kHz
Common-Mode Rejection	80 dB@100 Hz	Roll-off	96 dB/octave
Common Mode Voltage	10v max.	Signal Overload	
Accuracy	0.05%	Indicator	Front-panel LED
Linearity	0.01%	Trip level	0.1 to 10v
Stability	50 ppm/°C	Calibration Source	
		Type	Local or Remote Shunt
Input Type	Differential	<b>Internal Shunt resistors</b>	100K, 200K, 400K
Input Impedance	1 Mohn	Accuracy	0.1%, 5 ppm /°C
Input Noise	10 uV rms	Excitation	
Input Offset Balance	$+/-250\mathrm{mV}$	Type	Programmable Voltage
Input Protection	250V max.	Voltage range	0.1 to 10v@100 mA
		Sense	Local or Remote
Output Noise	1 mV rms	Accuracy	0.02%
Output voltage range	$\pm 10$ v@50 mA	Short protection	Yes
Output impedance	50 ohms	<u>Environmental</u>	
		Operating temperature	0 to 50 °C
Bridge Completion		Storage temp	-25 to 85 °C
Configuration	Full, ½, ¼	Humidity	0 to 90% non condensing
Auto Balance	Yes, Programmable 120 or 350 ohms	Physical Characteristics	
Completion resistance		Package	Shielded, 6 sides
Accuracy	0.1%, 5 ppm /°C	Dimensions	0.8" x 4.2" x 9.5"
		Weight	1.3 lbs